

POM | KEPITAL F25-03 | Standard grade

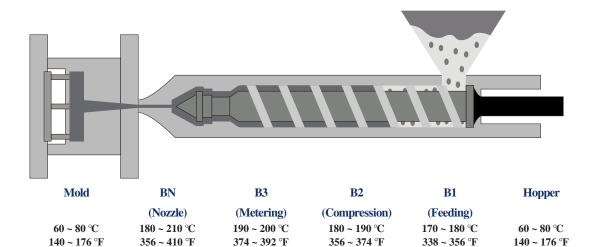
- A medium-low viscosity grade for general injection molding

General information	Test Standard	Unit	Value
Polymer abbreviation	ISO 1043	-	POM
Physical properties	Test Standard	Unit	Value
Water absorption(23 °C, 50 %RH)	ISO 62	%	0.2
Density	ISO 1183	g/cm ³	1.41
Melt flow rate	ISO 1133	g/10min	13
Thermal properties	Test Standard	Unit	Value
Heat deflection temperature (1.8 MPa)	ISO 75	$^{\circ}\mathrm{C}$	100
Flammability	UL 94	-	НВ
Coefficient of linear thermal expansion	ISO 11359	X 10 ⁻⁵ /°C	12
Melting point	ISO 11357	°C	165
Mechanical properties	Test Standard	Unit	Value
Tensile modulus	ISO 527	MPa	2,750
Tensile stress	ISO 527	MPa	65
Tensile strain at yield	ISO 527	%	9.0
Nominal strain at break	ISO 527	%	31
Flexural strength	ISO 178	MPa	90
Flexural modulus	ISO 178	MPa	2,650
Charpy impact strength(Notched) @ 23°C	ISO 179/1eA	kJ/m ²	6.0
Charpy impact strength(Notched) @ -30°C	ISO 179/1eA	kJ/m ²	5.5
Electrical properties	Test Standard	Unit	Value
Surface resistivity	IEC 60093	Ω	$1x10^{16}$
Volume resistivity	IEC 60093	Ω·cm	$1x10^{14}$
Dielectric strength	IEC 60243-1	kV/mm	19
Other	Test Standard	Unit	Value
Mold shrinkage (flow direction, t = 2 mm)	ISO 294-4	%	2.0

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Injection molding condition



Screw Speed

150 mm/s ~ 200 mm/s

Back Pressure

Maximum 20 bar

Contact information

 $Headquarters: T\ Tower\ 10F, 30, Sowol-ro\ 2-gil, Jung-gu, Seoul, Republic\ of\ Korea\ (04637)\ /\ TEL: +82-2-6952-8377$

KPAC China: Room T2-903C, No.2 building. SOHO Tianshan Plaza. No.1717 Tianshan Rd. Changning District. Shanghai. China/

Tel +86 21 6237-1972, Telefax +86 21 6237-1803

Research Center: Wavetech B/D, 7F, 15, Iljik-ro 94gil, Anyang city, Republic of Korea (13901) / TEL: +82-31-436-1300

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