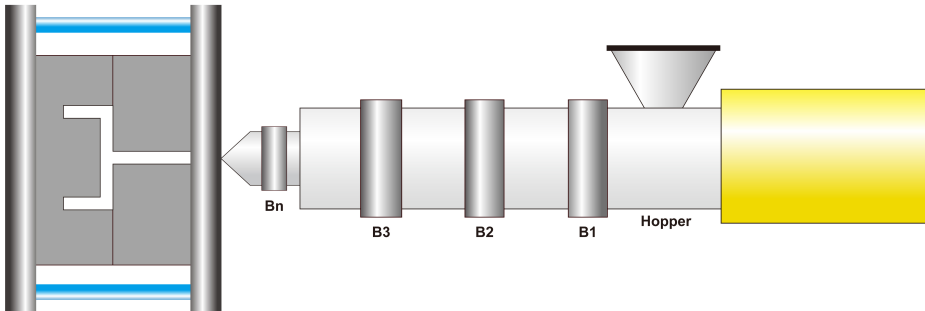


POM KEPITAL TE-22		Grade	
- KEPITAL TE-22	()	Grade	.
-	,	.	.
	ISO 1183	g/cm ³	1.37
	ISO 1133	g/10min	8.5
(23 , 50 %RH)	ISO 62	%	0.23
(1.8 MPa)	ISO 75		76
	UL 94	-	HB
(10 /min)	ISO 11357		165
	ISO 11359	X 10 ⁻⁵ /	13
	ISO 527	MPa	51
	ISO 527	%	11.0
	ISO 527	%	>50
	ISO 178	MPa	68
	ISO 178	MPa	1,900
Charpy (Notched, 23)	ISO 179/1eA	kJ/m ²	11.0
	IEC 60093	Ω	1x10 ¹⁶
	IEC 60093	Ω • cm	1x10 ¹⁴
	IEC 60243-1	kV/mm	-
(, t = 2 mm)	ISO 294-4	%	1.7
	ISO 1043	-	POM-HI

Revision No : 6 (2020-07-21)



(: 0.1 %)

80 ~ 90 3 h ~ 4 h .

: 40 ~ 60 (104 ~ 140)
: 170 ~ 210 (338 ~ 410)

Mold	Bn(Nozzle)	B3(Metering)	B2(Compression)	B1(Feeding)	Hopper
40 ~ 60	180 ~ 210	190 ~ 200	180 ~ 190	170 ~ 180	60 ~ 80

: 150 mm/s ~ 200 mm/s
: Maximum 20 bar

2 30, T Tower 10 (04637) 94 15 (13901)
Tel: 02-6952-8377 Tel: 031- 436 -1300

1. 가 가 ()
Implants
2. 가 가