

POM | KEPITAL F20-52 | . Grade

- KEPITAL F20-52 Grade .
- Natural Color Color 가 , UV 가 .

	ISO 1183	g/cm ³	1.41
	ISO 1133	g/10min	10
(23 , 50 %RH)	ISO 62	%	0.2

(1.8 MPa)	ISO 75		92
	UL 94	–	HB
	ISO 11357		165
	ISO 11359	X 10 ⁻⁵ /	13

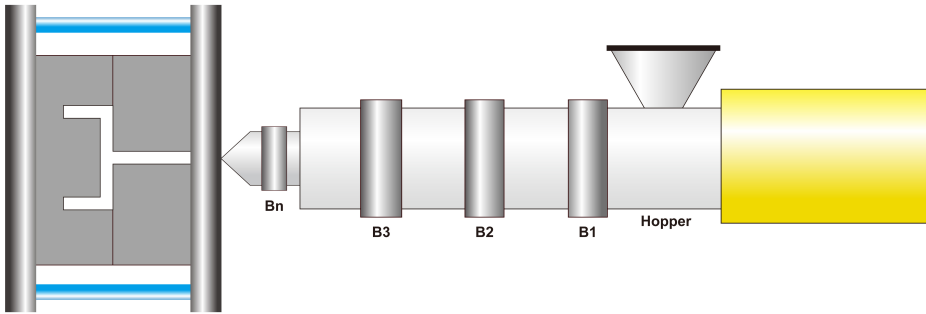
	ISO 527	MPa	2,600
	ISO 527	MPa	62
	ISO 527	%	10
	ISO 527	%	34
	ISO 178	MPa	83
	ISO 178	MPa	2,350
Charpy (Notched, 23)	ISO 179/1eA	kJ/m ²	6.0
Charpy (Notched, -30)	ISO 179/1eA	kJ/m ²	5.5

	IEC 60093	Ω	1X10 ¹⁶
	IEC 60093	Ω • cm	1X10 ¹⁴
	IEC 60243-1	kV/mm	19

(, t = 2 mm)	ISO 294-4	%	2.0
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	ISO 1043	-	POM
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Revision No : 5 (2019-09-10)



(: 0.1 %)
80 ~ 90 3 h ~ 4 h .

: 60 ~ 80 (140 ~ 176)
: 170 ~ 210 (338 ~ 410)

Mold	Bn(Nozzle)	B3(Metering)	B2(Compression)	B1(Feeding)	Hopper
60 ~ 80	180 ~ 210	190 ~ 200	180 ~ 190	170 ~ 180	60 ~ 80

: 150 mm/s ~ 200 mm/s
: Maximum 20 bar

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1. 가 가 ()
Implants
2. 가 가