

POM | KEPITAL F20-52G | Grade

- KEPITAL F20-52G
- Natural Color

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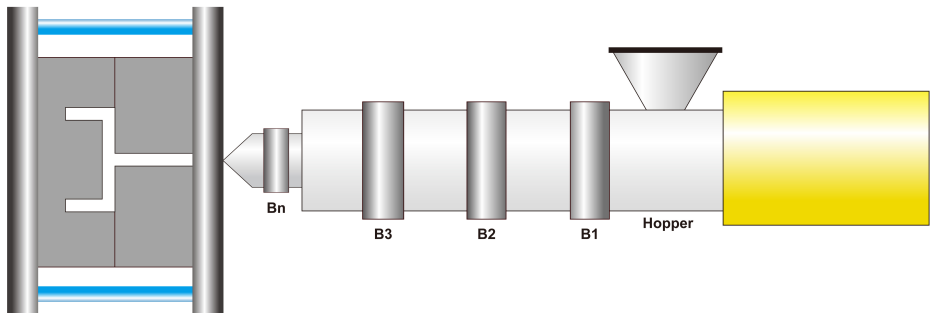
Color

Grade
가

UV

	ISO 1183	g/cm ³	1.39
	ISO 1133	g/10min	10
(23 , 50 %RH)	ISO 62	%	0.2
(1.8 MPa)	ISO 75		88
	UL 94	–	HB
(10 /min)	ISO 11357		165
	ISO 11359	X 10 ⁻⁵ /	13
	ISO 527	MPa	58
	ISO 527	%	11.0
	ISO 527	%	30.0
	ISO 178	MPa	78
	ISO 178	MPa	2,350
Charpy (Notched, 23)	ISO 179/1eA	kJ/m ²	6.0
	IEC 60093	Ω	1×10 ¹⁶
	IEC 60093	Ω · cm	1×10 ¹⁴
	IEC 60243-1	kV/mm	-
(, t = 2 mm)	ISO 294-4	%	2.1
	ISO 1043	-	POM

Revision No : 5 (2020-07-21)



(: 0.1 %)
80 ~ 90 3 h ~ 4 h

: 60 ~ 80 (140 ~ 176)
: 180 ~ 210 (338 ~ 410)

Mold	Bn(Nozzle)	B3(Metering)	B2(Compression)	B1(Feeding)	Hopper
60 ~ 80	180 ~ 210	190 ~ 200	180 ~ 190	170 ~ 180	60 ~ 80

: 150 mm/s ~ 200 mm/s
: Maximum 20 bar

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Implants
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